

## ABC OBC-THREE LAYER BLOWN FILM LINE

### VERTICAL REVERSING HAUL-OFF



#### SE3HR 900-45/45/45

Screw Diameter : 45/45/45 mm  
Film Lay flat Width : 500-800mm  
Film Max. Output : 90-120 kg/hr  
Film Thickness Range : 20-100 Micron

#### SE3HR 1200-45/45/45

Screw Diameter : 45/45/45 mm  
Film Lay flat Width : 650-1100 mm  
Film Max. Output : 130-140 kg/hr  
Film Thickness Range : 20-100 Micron

#### SE3HR 1350-45/55/45

Screw Diameter : 45/55/45 mm  
Film Lay flat Width : 750-1250 mm  
Film Max. Output : 180 kg/hr  
Film Thickness Range : 20-120 Micron

### HORIZONTAL OSCILLATING HAUL - OFF



#### SE3HR 1450-45/55/45

Screw Diameter : 45/55/45 mm  
Film Lay flat Width : 800-1350 mm  
Film Max. Output : 180 kg/hr  
Film Thickness Range : 20-150 Micron

#### SE3HR 1450-45/65/45

Screw Diameter : 45/65/45 mm  
Film Lay flat Width : 800-1350 mm  
Film Max. Output : 190-200 kg/hr  
Film Thickness Range : 20-150 Micron

#### OBC SE3HR 1700-55/65/55

Screw Diameter : 55 / 65 / 55 mm  
Film Lay flat Width : 1200-1600 mm  
Film Max. Output : 240-250 kg/hr  
Film Thickness Range : 20-200 Micron

#### OBC SE3HR 1800-55/65/55

Screw Diameter : 55 / 65 / 55 mm  
Film Lay flat Width : 900-1700 mm  
Film Max. Output : 260-270 kg/hr  
Film Thickness Range : 20-200 Micron

#### OBC SE3HR 1900-55/65/55

Screw Diameter : 55 / 65 / 55 mm  
Film Lay flat Width : 1000-1800 mm  
Film Max. Output : 260-270 kg/hr  
Film Thickness Range : 20-200 Micron

#### OBC SE3HR 2200-55/75/55

Screw Diameter : 55 / 75 / 55 mm  
Film Lay flat Width : 1500-2100 mm  
Film Max. Output : 300 - 310 kg/hr  
Film Thickness Range : 20-200 Micron

## ABC OBC-THREE LAYER BLOWN FILM LINE FIXED TAKE - OFF THREE LAYER BLOWN FILM LINE



#### OBC SE3F 3000-65/90/65

Screw Diameter : 65 / 90/ 65 mm  
Film Lay flat Width : 1800-2800 mm  
Film Die Diameter: 750 mm  
Film Max. Output : 400-450 kg/hr  
Film Thickness Range : 60-250 Micron

#### OBC SE3F 3400-65/90/65

Screw Diameter : 65 / 90/ 65 mm  
Film Lay flat Width : 2000-3200 mm  
Film Die Diameter: 750 mm  
Film Max. Output : 400-450 kg/hr  
Film Thickness Range : 60-250 Micron

#### OBC SE3F 4200-75/105/75

Screw Diameter : 75 / 105/ 75 mm  
Film Lay flat Width : 3000-4000 mm  
Film Die Diameter: 950 mm  
Film Max. Output : 500-550 kg/hr  
Film Thickness Range : 60-250 Micron

## ALFAFLEX IBC-THREE LAYER CO EXTRUSION FULLY AUTOMATIC BLOWN FILM LINE

### IBC



#### IBC 1900-65/75/65

Screw Diameter : 65/75/65 mm  
Film Lay flat Width : 1200-1800 mm  
Film Max. Output : 375-400 kg/hr  
Film Thickness Range : 20-200 Micron

#### IBC 2300 -65/75/65

Screw Diameter : 65/75/65 mm  
Film Lay flat Width : 1450-2200 mm  
Film Max. Output : 400-425 kg/hr  
Film Thickness Range : 20-200 Micron

#### IBC 2600-75/90/75

Screw Diameter : 75/90/75 mm  
Film Lay flat Width : 1600-2500 mm  
Film Max. Output : 500-525 kg/hr  
Film Thickness Range : 20-200 Micron

#### IBC 2800-75/90/75

Screw Diameter : 75/90/75 mm  
Film Lay flat Width : 1800-2700 mm  
Film Max. Output : 525-550 kg/hr  
Film Thickness Range : 20-200 Micron

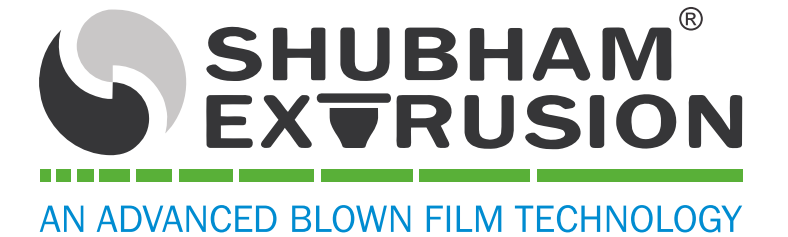


Manufacturing of Extrusion Blown Film Lines

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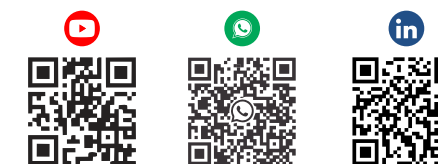


## LEADING MANUFACTURE OF HIGH-PERFORMANCE BLOWN FILM LINES



\*Specification subject to change without prior notice.

\*The maximum thickness specified applies to the minimum lay-flat width and maximum lay-flat width specified applies to minimum thickness specified.



What if existing manufacturing and large technological innovations came  
"together to create the next big manufacturing reinvention."  
This is the fourth manufacturing revolution, it's happening right now.

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## MONOLAYER BLOWN FILM PLANT

### ULTIMA



**ULTIMA 450/35**  
Screw Diameter : 35G mm  
Film Lay flat Width : 150-350 mm  
Film Max. Output : 30-35 kg/hr  
Film Thickness Range : 20-100 Micron

**ULTIMA 750/45**  
Screw Diameter : 45G mm  
Film Lay flat Width : 450-650 mm  
Film Max. Output : 55-60 kg/hr  
Film Thickness Range : 20-100 Micron

**ULTIMA 900/45**  
Screw Diameter : 45G mm  
Film Lay flat Width : 450-800 mm  
Film Max. Output : 55-60 kg/hr  
Film Thickness Range : 20-100 Micron

### OPTIMA



**OPTIMA 750/45**  
Screw Diameter : 45G mm  
Film Lay flat Width : 300-650 mm  
Film Max. Output : 55-60 kg/hr  
Film Thickness Range : 20-100 Micron

**OPTIMA 750/55**  
Screw Diameter : 55G mm  
Film Lay flat Width : 300-650 mm  
Film Max. Output : 75-80 kg/hr  
Film Thickness Range : 20-100 Micron

**OPTIMA 900/45**  
Screw Diameter : 45G mm  
Film Lay flat Width : 300-800 mm  
Film Max. Output : 55-60 kg/hr  
Film Thickness Range : 20-100 Micron

**OPTIMA 900/55**  
Screw Diameter : 55G mm  
Film Lay flat Width : 300-800 mm  
Film Max. Output : 80-85 kg/hr  
Film Thickness Range : 20-100 Micron

## MONOLAYER BLOWN FILM PLANT

### MAXIMA



**MAXIMA 1200/55**  
Screw Diameter : 55G mm  
Film Lay flat Width : 550-1100 mm  
Film Max. Output : 85-90 kg/hr  
Film Thickness Range : 20-100 Micron

**MAXIMA 1350/65**  
Screw Diameter : 65G mm  
Film Lay flat Width : 550-1250 mm  
Film Max. Output : 120-125 kg/hr  
Film Thickness Range : 20-120 Micron

**MAXIMA 1350/75**  
Screw Diameter : 75 Smooth mm  
Film Lay flat Width : 1250 mm  
Film Max. Output : 160-170 kg/hr  
Film Thickness Range : 40-250 Micron

**MAXIMA 1600/65**  
Screw Diameter : 65G mm  
Film Lay flat Width : 550-1500 mm  
Film Max. Output : 125-130 kg/hr  
Film Thickness Range : 20-150 Micron

**MAXIMA 1600/75**  
Screw Diameter : 75 Smooth mm  
Film Lay flat Width : 1500 mm  
Film Max. Output : 180-200 kg/hr  
Film Thickness Range : 40-250 Micron

### ULTRA



**ULTRA 2200 / 75**  
Screw Diameter : 75G mm  
Film Lay flat Width : 1350-2100 mm  
Film Max. Output : 160-180 kg/hr  
Film Thickness Range : 30-180 Micron

**ULTRA 2600 / 90**  
Screw Diameter : 90G mm  
Film Lay flat Width : 1800-2500 mm  
Film Max. Output : 230 kg/hr  
Film Thickness Range : 30-180 Micron

**ULTRA 3200 / 100**  
Screw Diameter : 100G mm  
Film Lay flat Width : 2000-3000 mm  
Film Max. Output : 250-280 kg/hr  
Film Thickness Range : 40-250 Micron

## 2 EXTRUDER THREE LAYER ABA BLOWN FILM LINE

### ABA HAUL-OFF ROTATION



**ABA SE3HR 750-45/45**  
Screw Diameter : 45 / 45 mm  
Film Lay flat Width : 450-650 mm  
Film Max. Output : 75-80 kg/hr  
Film Thickness Range : 20-100 Micron  
Film Optimum Thickness Layer Ratio :- 1/4/1

**ABA SE3HR 900-45/45**  
Screw Diameter : 45 / 45 mm  
Film Lay flat Width : 300-800 mm  
Film Max. Output : 90-100 kg/hr  
Film Thickness Range : 20-100 Micron  
Film Optimum Thickness Layer Ratio :- 1/4/1

**ABA SE3HR 1200-45/55**  
Screw Diameter : 45 / 55 mm  
Film Lay flat Width : 650-1100 mm  
Film Max. Output : 120-130 kg/hr  
Film Thickness Range : 20-150 Micron  
Film Optimum Thickness Layer Ratio :- 1/5/1

**ABA SE3HR 1350-45/55**  
Screw Diameter : 45 / 55 mm  
Film Lay flat Width : 750-1250 mm  
Film Max. Output : 130-140 kg/hr  
Film Thickness Range : 20-150 Micron  
Film Optimum Thickness Layer Ratio :- 1/5/1

**ABA SE3HR 1450-55/65**  
Screw Diameter : 55 / 65 mm  
Film Lay flat Width : 750-1350 mm  
Film Max. Output : 150-160 kg/hr  
Film Thickness Range : 20-150 Micron  
Film Optimum Thickness Layer Ratio :- 1/6/1

### ABA SE3F ULTIMA SERIES



**ABA SE3F 750-35/45**  
Screw Diameter : 35/45 mm  
Layflat Width : 330-650 mm  
Max. Output : 65-70 kg/hr  
Thickness Range : 20-80 Micron  
Optimum Thickness Layer Ratio :- 1/4/1

**ABA SE3F 900-45/45**  
Screw Diameter : 45/45 mm  
Lay flat Width : 450-800 mm  
Max. Output : 75-80 kg/hr  
Thickness Range : 20-80 Micron  
Optimum Thickness Layer Ratio :- 1/4/1

### ABA SE3F FIXED TYPE



**ABA SE3F 750-45/45**  
Screw Diameter : 45 / 45 mm  
Film Lay flat Width : 350-650 mm  
Film Max. Output : 70-80 kg/hr  
Film Thickness Range : 20-100 Micron  
Film Optimum Thickness Layer Ratio :- 1/4/1

**ABA SE3F 900-45/45**  
Screw Diameter : 45 / 45 mm  
Film Lay flat Width : 400-800 mm  
Film Max. Output : 80-90 kg/hr  
Film Thickness Range : 20-100 Micron  
Film Optimum Thickness Layer Ratio :- 1/4/1

**ABA SE3F 1200-45/55**  
Screw Diameter : 45 / 55 mm  
Film Lay flat Width : 550-1100 mm  
Film Max. Output : 120-130 kg/hr  
Film Thickness Range : 20-150 Micron  
Film Optimum Thickness Layer Ratio :- 1/6/1

**ABA SE3F 1350-45/55**  
Screw Diameter : 45 / 55 mm  
Film Lay flat Width : 550-1250 mm  
Film Max. Output : 120-130 kg/hr  
Film Thickness Range : 20-150 Micron  
Film Optimum Thickness Layer Ratio :- 1/6/1

**ABA SE3F 1450-55/55**  
Screw Diameter : 55 / 55 mm  
Film Lay flat Width : 650-1350 mm  
Film Max. Output : 130-140 kg/hr  
Film Thickness Range : 20-150 Micron  
Film Optimum Thickness Layer Ratio :- 1/7/1

**ABA SE3F 1700-55/65**  
Screw Diameter : 55/65 mm  
Film Layflat Width : 750-1600 mm  
Film Max. Output : 170-175 kg/hr  
Film Thickness Range : 20-180 Micron  
Film Optimum Layer Ratio:- 1/7/1

We are designing and manufacturing Biodegradable Blown Film Machine based on customer's requirement